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**BRAKE**

**Pedal Removal And Installation (S/N 515834999 & Below)**

Figure 40-10-5



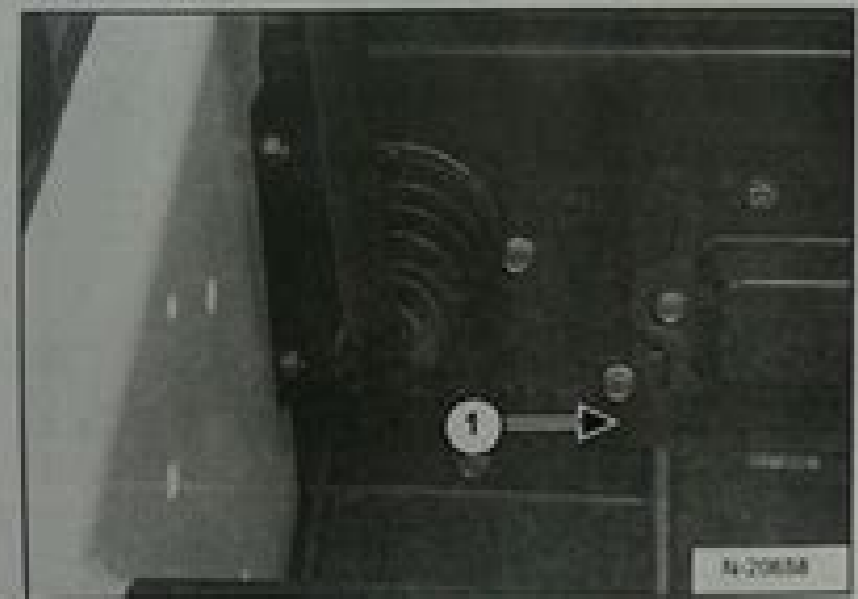
Raise the loader operator cab. (See Raising The Operator Cab on Page 10-30-1.)

Remove the two mounting bolts (Item 1) [Figure 40-10-5] from the brake pedal mounting bracket.

Disconnect the electrical connector from the parking brake pedal sensor. The connector is located behind the control panel.

**Installation:** Tighten the mounting bolts to 25-28 ft.-lbs. (34-38 Nm) torque.

Figure 40-10-6



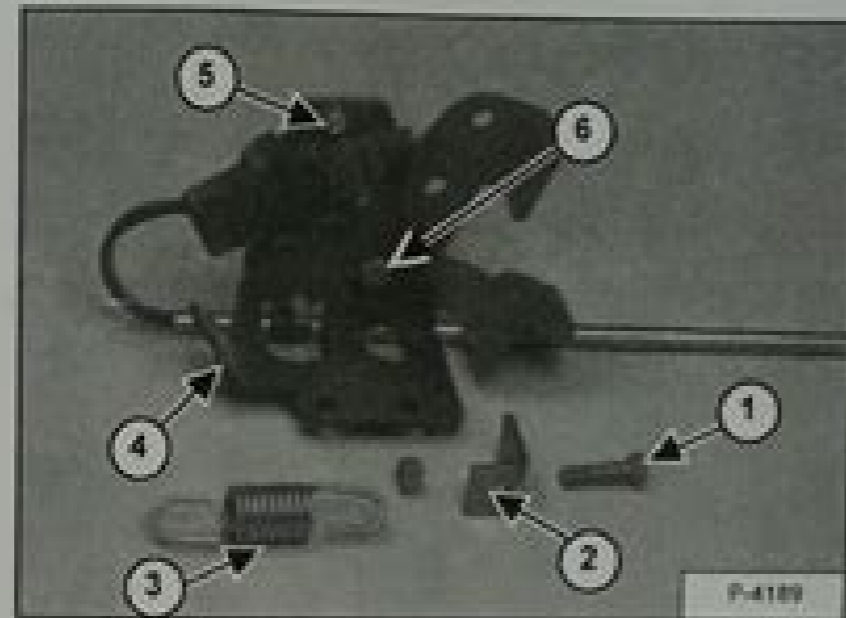
Remove the fuse mount bracket (Item 1) [Figure 40-10-6] from the front of the control panel.

Remove the parking brake assembly from the loader.

Reverse the removal procedure to install the parking brake assembly in the loader.

**Pedal Disassembly And Assembly**

Figure 40-10-7



Loosen and remove the mounting bolt (Item 1) and nut from the spring mounting bracket (Item 2) [Figure 40-10-7].

Remove the brake pedal spring (Item 3) from the tension spring mounting bracket (Item 2) and from the brake pedal mounting bracket (Item 4) [Figure 40-10-7].

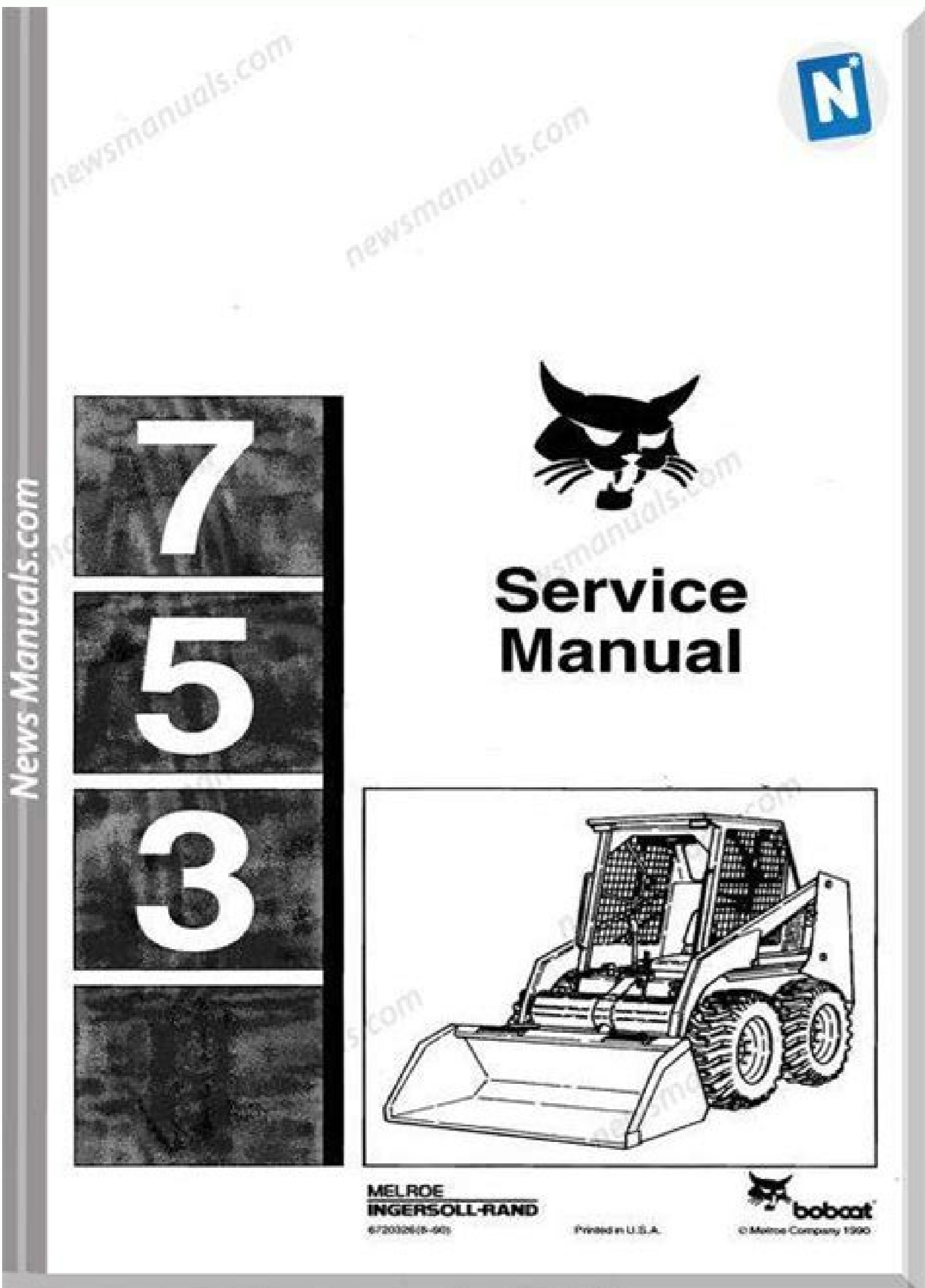
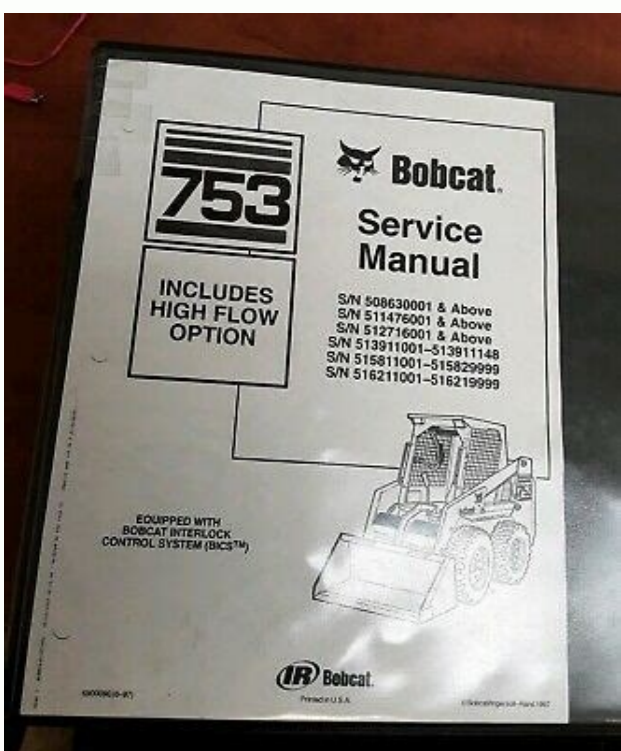
Remove the two mounting bolts, washers and nuts (Item 5) [Figure 40-10-7] from the brake pedal sensor.

Remove the harness mounting clamp (Item 1) [Figure 40-10-8] from the pedal mounting bracket (Item 4) [Figure 40-10-7].

Remove the sensor harness from the pedal mounting bracket.

Remove the pedal mounting bolt (Item 6) [Figure 40-10-7], plastic spacers and bushing nut from the brake pedal.

Remove the pedal from the pedal mounting bracket.









PI-10013 Installation: Make sure the marks on the connecting rod and bearing are aligned when installing the bearing cap [C]. 1-17 LIFT ARM SUPPORT DEVICE To Disengage Lift Arm Support Device, W-2078-1285 -11-19- 750 Series Loader Service Manual FINAL DRIVE TRANSMISSION (CHAINCASE) A Checking and Adding Oil The chaincase uses the same type of oil as the hydraulic/hydrostatic system. See Specifications, Section 8 for the correct oil. Hold the drive shaft while turning the crankshaft. Check for damage & leaks. Remove the oil pump moving 2-25. NOTE: If the center blocks are worn, they can be removed and rotated 180 degrees and reinstalled. Open the rear grill. B-14091 B Remove the high pressure adjustment housing (Item 1) from the main relief valve [B]. 3. Read the compressed load on the gauge. (3.0 1/2) TIRES Standard. 94 -2- 750 Series Loader Service Manual Both new and rebuilt engines are available from Melroe Available at your local Bobcat Dealer. CD-10882 C Loosen the bolt on the tilt linkage bar [C]. D Disconnect the wires from the sender unit [D]. 0.006-0.0015" (0.016-0.038 mm) Allowable Limit. Added Apr. CD-08892 B Remove the seal dust cap (both sides) [B]. The stop should then be installed in the new gearcase and set to the same distance that was previously measured. Remove the seals [A]. 0.9843-0.9848 (25.0-25.014) Limit Permitted. 93 -2-12- 750 Series Loader Service Manual HYDRAULIC FILTER HOUSING A Removal and Installation When repairing hydrostatic and hydraulic systems, clean the work area before disassembly and keep all parts clean. Use commercial nonflammable solvents. Connections to the tester are the same from either pump mounting. The Bobcat loader is base-equipped with standard operator cab as shown. The pulley tensioner is located between the flywheel and pump pulley. Alignment . Use the special driver tools (Item 1 & 2) [A], press the new guide until the tool contacts the cylinder head. 1 NOTE: Bolt holes (Item 2) [B] are slotted for pintle arm centering adjustment. D CD-12637 Added Oct. B CD-06900 C 3. Do not remove the bolt. Camshaft Alignment Allowable Limit. B-07679 C Install the long threaded rod into the axle tube. Tighten to 50 ft.-lbs. D Install a bolt in the set screw hole to maintain a 1.00" (25.4 mm) distance from the shaft center to the bolt head (to be used with a dial indicator) [D]. Rectifier (Diode) Case Half (Rear) Condenser Assy. Replace broken or rusted brush springs. To keep high pressure fluid out of the low pressure side of the hydrostatic circuitry: Function 2) D Camshaft End Play . Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use a hammer handle and push the piston/connecting rod assembly out of the cylinder bore [B]. 3 P-03726 C The centering plate/centering spring assembly consists of the following parts: shoulder bolt (Item 1), shoulder bushings (Item 2), spring (Item 3), lock nut (Item 4), centering plate (Item 5) and guide bushings (Item 6) [C]. Installation: Always use a new O-ring when installing the hydraulic pump. CD-08832 B Remove the guide and pads [B] & [C]. Installation: Clean and dry the engine. Remove the crankshaft gear with a puller [A]. Before the engine stops turning, turn the key switch all the way to the left to release the hydraulic pressure at the front auxiliary quick couplers. Chaincase Reservoir. 95 -5-1- 750 Series Loader Service Manual -5-2- 750 Series Loader Service Manual OPERATOR CAB GAS CYLINDER A Removal and Installation Cylinder contains high pressure gas. A-2735 Put the straight edge on the cylinder head's four sides and two diagonal as shown in figure [B]. CD-06890 1-13- 750 Series Loader Service Manual ENGINE COOLING SYSTEM (Cont'd) A Removing Coolant from the Cooling System Do not remove radiator cap when the engine is hot. CD-12641 B Use a driver tool (1-5/16" diameter) and push the spacer into the matched groove [B]. CI-10021 Servicing the Crankshaft and Bearings D Put the crankshaft on W-blocks. (See Page 1-1) Remove the mounting bolts (Item 1) [A] from the throttle. -4-1- 750 Series Loader Service Manual -4-2- 750 Series Loader Service Manual PARKING BRAKE A Adjustment 1 When the parking brake is in good condition and adjusted correctly, it will keep the loader from moving when the steering levers are moved. To give replacement fluid to the low pressure side of the hydrostatic circuit. With 15 lbs. (590 kg) 2600 lbs. CD-08709 Installation: Tighten the retainer bolt to 18-20 ft.-lbs. P-01734 C Remove the motor carrier assembly from the chaincase [C]. Failure to obey can cause serious injury. There must be no continuity [B]. Installation: Use a punch to align the holes in the mounting bracket with the holes in the loader fender. CD-08793 Mark the hoses for correct installation. 1-19 TRANSPORTING THE LOADER Procedure . Lower the lift arms. 51-54 34-38 35-40 125-140 69-73 46-52 47-54 170-190 Operator Cab Fastening Nuts (Front) . Remove the front case half (Item 5) from the rotor using a plastic hammer or press [A]. 27. 1.575-1.576" (40.1-40.03 mm) Journal O.D. . Re-install the washer and clevis on the cylinder rod. DO NOT use gasoline or diesel fuel for cleaning parts. 1 5 4 3 Disassemble and assemble the governor and fuel camshaft as shown in figure [C]. Install a new gasket under the cover. 2-1 HYDROSTATIC SYSTEM. Start the engine. 45. Remove the diverter valve from the loader. D CD-11810 Added Sept. 8-13 LOADER SPECIFICATIONS-753 Capacities . When repairing hydrostatic and hydraulic systems, clean the work area before disassembly and keep all parts clean. P-00511 Raise the operator cab (Page 1-5). 51. W-2066-1296 -1-16- 750 Series Loader Service Manual HYDRAULIC/HYDROSTATIC SYSTEM A Checking and Adding Fluid 1 Use only recommended fluid in the hydraulic system (See Specifications, Section 8 for the correct fluid). The hydraulic pump has damage. If the resistance is infinite, the coil of the glow plug is broken. 1.642-1.661" (41.7-42.2 mm) Allowable Limit. P-02430 Disconnect the lift linkage from the control valve spool [D]. Exhaust Valve (Open) . 10 sec: initial pressure 2133-1990 PSI (14770-13721 kPa) Limit Permitted. CD-08764 Disassemble the right and left steering shaft from the cross shaft assembly. 7-35 BLOWER HOUSING/FAN GEARBOX Removal and Installation . Lower the lift arm support device on top of the lift cylinder. If the readings is 14.5 or above, replace the regulator. 1 P-2978 B Remove the snap ring from the cap end of the housing [B]. CD-08875 Revised Oct. 1-16 -1-10- 750 Series Loader Service Manual SERVICE SCHEDULE Maintenance work must be done at regular intervals. CD-9977 Use a socket and ratchet and loosen the fuel injector nozzle [C]. Start the engine and check for neutral (no tires turning). reserve capacity 12 volt, 2.75 kW (2.8 kW) DRIVE SYSTEM Transmission. 5-3 REAR DOOR Removal and Installation . 1 Put oil on the outside diameter of the new valve guide. (244 Nm) torque to press the chain link onto the chain [D]. B-06876 Revised Jan. (30-41 Nm) 36-50 ft.-lbs. Always use a new gasket when installing the water pump on the timing gearcase cover. Check all parts for wear or being damaged. CD-8953 Revised Oct. Replace the filters. P-01640 Raise the seat bar. 93 -2-26- 750 Series Loader Service Manual HAND CONTROLS (Cont'd) A Remove the pivot bolt, washer and O-ring from the bellcrank [A]. B B-14537 Remove the start spring (Item 1) [C] from the fork lever (Item 2) [C]. 0.0043-0.0075 (0.11-0.19) Limited Permitted. (1.80 kg) Travel Speed . C CD-8972 Remove the bolt and nut at the rear engine mount (both sides) [D]. A-01852 -2-2- 750 Series Loader Service Manual LIFT CYLINDER(S) A Checking the Lift Cylinders) Lower the lift arms. CD-8945 Revised Oct. B-10650 SN 11078 & Below C Disconnect the wires and remove the other half of the handle with the switch plate. 11/16" 3/8" 9/16" - 18 2 7/8" 1/2" 3/4" - 16 2 1/8" 5/8" 7/8" - 14 1-1/2" 2-1 1/4" 3/4" 1-1/16" - 12 1-1 3/8" 1-1/8" 1-5/16" - 12 3/4 - 1 2" 1-1/4" 1-5/8" - 12 3/4 - 1 2" 1/4" 1-1/2" 1-7/8" - 12 1/2 - 1 3/4 O-ring Face Seal Connection C When the fitting is tightened, you can "feel" when the fitting is tight to eliminate leakage caused by under or over torqued fittings. 1.622" (41.2 mm) Put the spring on a flat surface, place a square on the side of the spring [A]. P-03726 C Tighten the bolt and the nut. 95 -4-16- 750 Series Loader Service Manual PARKING BRAKE (Cont'd) A Removal and Installation (Cont'd) EARLY MODELS Remove the cover/brake block assembly [A] & [B]. Check for leaks & damaged components. 95 -7-5- 750 Series Loader Service Manual ENGINE MUFFLER A Removal and Installation Open the rear door. 95 -7-20- 750 Series Loader Service Manual FAN GEARBOX (Cont'd) A Checking Backlash NOTE: For procedures requiring the use of LOCTITE adhesive, thoroughly clean and dry affected parts before the application of LOCTITE. (See Page 1-1) Connect the remote start switch (MEL-1398). Make sure the brake shaft does not rub. \* NOTE: You may have some or all of the codes listed. 1.318" (33.47 mm) Allowable Limit. Use the cap and add oil until it is at the 0.50" (12.7 mm) mark on the scale, which should be 0.75 oz. CD-09949 B Install the seal/tool assembly into the motor carrier seal housing [B]. CD-08880 B Loosen the mounting bolt [B]. B P-0586 Installation: Put liquid adhesive (LOCTITE #242) on the flywheel bolts before installation [C]. See the parts identification page (Page 7-23) for reference. 1-15 DIAGNOSTIC TOOL Procedure . Lift the support device into the storage position and install the retaining pin and connect the spring [A]. PROBLEM Solving crankstop speed. 5 7 9 6 6 Assemble: Tighten the nut on the alternator shaft to 50 ft.-lbs. Tighten the bolt to 11-13 ft.-lbs. C Remove the belt shield holddown clips. 2 P-00993 W-2017-0286 When the engine is running during service, the steering levers must be in neutral and the parking brake engaged. 95 -7-30- 750 Series Loader Service Manual ENGINE (Cont'd) A Removal and Installation (Cont'd) A Removal and Installation (Cont'd) Disconnect the engine wiring harness from the operator cab wiring harness [A]. DO NOT damage the seal lips with the sharp edge of the wear sleeve. Add fuel only in an area that has free movement of air and no open flames or sparks. Valve Timing. 1 CD-10869 D Remove the tilt control cable/linkage assembly from the loader [D]. Set clearance as follows from the flywheel: Without Plastic Tip-0.10" (2.54 mm) With Plastic Tip-0.05" (1.27 mm) \*The plastic tip is used as a gauge to set the RPM SENSOR, the plastic tip is designed to come off after the engine is started. Incorrect tappet adjustment. Release the latching mechanism and pull the cab all the way down [D]. (8-9 Nm) 6-9 ft.-lbs. D CD-9995 Revised Oct. C Lift the front of the loader and put jacksstands under the axle tubes [C]. Check pin "A" for 5.0 volts. Loosen the axle sprocket bolt while the tires are on the ground [A]. Valve Stays on Seat to Hold Full Stroke for Drive FUNCTION 2 B-02804 Revised Oct. Disconnect the positive (+) cable (Item 1) [B]. When this hose is disconnected fluid will drain from the reservoir. If this fluid is not available, use 10W-30 or 10W-40 SAE Motor Oil (5W-30 for 0°F [-18°C] and Below). 45" PI-9995 Revised Oct. Move the hydrostatic pump pintle arm forward to high pressure. 3-19 Steering Linkage Adjustment . Tighten the nuts and bolts to 25-28 ft.-lbs. 0.008-0.020 (0.2-0.51) Thermostat Valve Opening Temperature . Timing the Injection Pump. +0.006 (+0.105) Piston Rings Ring Gap (Top & 2nd Ring) . 3 2 Remove the three bolts (Item 4) holding halves together [A]. Use available shims to adjust the Bob-Tach stop and tilt cylinder sequence as closely as possible. CD-9958 Remove the belt shield from the engine [D]. Do not open. B To add fluid to the chaincase, remove the chaincase cover (see Page 4-10) and add the correct fluid to the chaincase. CD-06919 C Hydraulic/Hydrostatic Filter Replacement. See the Service Schedule (Page 1-1) for the correct service interval. 95 -7-10- 750 Series Loader Service Manual FAN GEARBOX A Disassembly 3 NOTE: When repairing the gearbox order the following as needed. If the level is low, add 90W gear oil through the check plug hole until the lubricant flows from the hole. 91 -1-5b- 750 Series Loader Service Manual SEAT BAR SYSTEM A Description The seat bar system has a pivoting seat bar with arm rests and has spring loaded interlocks for the lift and tilt control pedals. 4-23 DRIVE SYSTEM FRONT CHAINCASE COVER Removal and Installation . Raise the seat bar and operate the foot pedals to be sure that the pedals are firmly locked in the neutral position. Disconnect the OUTLET tubeline from the pump. 95 -3-26- 750 Series Loader Service Manual DRIVE BELT TENSIONER PULLEY A Disassembly NOTE: Be careful, the pulley hub is full of oil. Failure to do so can cause injury or death. (See Page 7-60). Remove the engine flywheel. Fuel must flow from the pipe when the timing mark (19 degrees) on the flywheel shows in the flywheel housing window (Item 1) [C]. 8-15 STANDARD TORQUE SPECIFICATIONS FOR BOLTS Chart. P-2303 Disconnect the fuel sender lever [D]. 1 3 4 B-3621 Added Oct. B W-2063-0887 WRONG Remove the fuel fill cap [A]. 3 2 3 Remove the shock absorbers. Failure to use jacksstands can allow the machine to tip backward causing injury or death. Bob-Tach Lever Pivot Bolt . Check coolant level cold in recovery tank. (Close) . Available at your local Bobcat Dealer. B Remove the pulley using a puller. 95 -7-49- 750 Series Loader Service Manual VALVE, VALVE SEAT AND GUIDE (Cont'd) A 750SeriesManual#6720326-EngineServiceSectionPart2of3 Valve Spring Measure the length of the valve spring. CD-08704 Remove the retainer bolt and nut from the lift arm link pivot pin (both sides) [B]. 9. Plugged oil filter. 0.9433-0.9441 (23.959-23.98) Tappet Guide I.D. . Know where fire extinguishers and first aid kits are located and how to use them. Infinitely variable 0-6.0 MPH (9.7 km/hr). Controls Vehicle . Crank Gear & Idler Gear . Poor compression. The signs and their locations are shown in the Operation & Maintenance Manual. Install the wires in their original location on the back of the alternator. PI-08930 C Cleaning and Inspection Use a brush and air pressure to clean the drive field coils . Armature and starter housing. Repeat the procedure to remove the other gas cylinder. Wear eye protection. 36 PSI (245 kPa) 3 1 Relief Valve Remove the relief valve assembly from the hydraulic system due to high pressure. Injected Nozzles . The crank journal must be fine-finished to higher than (0.4-5). B Disconnect the hose from the manifold. Connect the remote start switch (Page 2-24). 8-14 TORQUE SPECIFICATIONS FOR LOADER SPECIFICATIONS . Multiply by 5/9 -8-15- 750 Series Loader Service Manual ENGINE (Cont'd) A Removal and Installation (Cont'd) A Removal and Installation (Cont'd) Disconnect the engine wiring harness from the operator cab wiring harness [A]. DO NOT damage the seal lips with the sharp edge of the wear sleeve. 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Know where fire extinguishers and first aid kits are located and how to use them. Infinitely variable 0-6.0 MPH (9.7 km/hr). Controls Vehicle . Crank Gear & Idler Gear . Poor compression. The signs and their locations are shown in the Operation & Maintenance Manual. Install the wires in their original location on the back of the alternator. PI-08930 C Cleaning and Inspection Use a brush and air pressure to clean the drive field coils . Armature and starter housing. Repeat the procedure to remove the other gas cylinder. Wear eye protection. 36 PSI (245 kPa) 3 1 Relief Valve Remove the relief valve assembly from the hydraulic system due to high pressure. Injected Nozzles . The crank journal must be fine-finished to higher than (0.4-5). B Disconnect the hose from the manifold. Connect the remote start switch (Page 2-24). 8-14 TORQUE SPECIFICATIONS FOR LOADER SPECIFICATIONS . 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